

# RIVKLE® Standard blind rivet studs

Steel zinc-plated | Flat head | Knurled | Cylindrical

Note: Thread according to ISO 6h (ISO 68-1) - Corrosion resistance 400 h salt spray

Technical information can be found on the last page.



Diameter (d)	Article number	Drilling diameter d nominal size	B	E nominal size	L <sub>1</sub>	L <sub>2</sub>	e		S	l	
							min.	max.		min.	max.
M 5	37227050110	7	10	1	11.2	5.0	0.5	3	S = 5.0 - e	7.5	12.0
	37227050115									12.5	17.0
	37227050120									17.5	22.0
	37227050125									22.5	27.0
M 6	37227060115	9	13	1.5	14.2	8.5	0.5	3	S = 5.2 - e	14.0	18.5
	37227060120									19.0	23.5
	37227060125									24.0	28.5
M 8	37227080115	11	16	1.5	15.6	8.5	0.5	3	S = 5.7 - e	13.5	18.0
	37227080120									18.5	23.0
	37227080125									23.5	28.0

All technical data refer to the measure mm





Head diameter  
Overall length  
Thread size



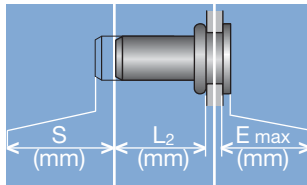
**Grip range**

Defines the range of total thickness of the customers part (even if it consists of more than one layer)



**Hole geometry**

If round → diameter  
If hexagonal → width across flats



**Head projection after setting**

Variable according to the application (setting load, material substrate, etc.)

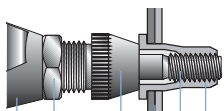
**Blind side projection after installation**

Defines the clearance needed on the blind side (cannot be used for quality control)

**Setting stroke**

Difference of total length before and after installation

**RIVKLE® Nut**



**RIVKLE® Stud**



- RIVKLE®
- Mandrel\*
- Customers part
- Anvil\*
- Counter nut
- Setting tool

\*in accordance to chosen RIVKLE®\*

All technical data refer to the measure mm

