

## RIVKLE® Mandrel

Spare threaded mandrel to set RIVKLE® blind rivet nuts.

For setting tools RIVKLE® P2005, P1007, P2007 and B2007.

Technical information can be found on the last page.



| Diameter<br>(d) | Article number | For<br>tool type           |
|-----------------|----------------|----------------------------|
| UNC 1/4-20      | 23611374620    | P1007, P2005, P2007        |
| UNF 1/4-28      | 23611374720    | P1007, P2005, P2007        |
| UNF 3/8-24      | 23611377720    | P1007, P2005, P2007        |
| UNF 7/16-20     | 23611378720    | P1007, P2005, P2007        |
| M 3             | 23611303020    | P1007, P2005, P2007, B2007 |
| M 4             | 23611304020    | P1007, P2005, P2007, B2007 |
| UNC 4-40        | 23611365620    | P1007, P2005, P2007        |
| M 5             | 23611305020    | P1007, P2005, P2007, B2007 |
| M 6             | 23611306020    | P1007, P2005, P2007, B2007 |
| UNC 6-32        | 23611367620    | P1007, P2005, P2007        |
| M 8             | 23611308020    | P1007, P2005, P2007, B2007 |
|                 | 23691308110    | B2007                      |
| UNC 8-32        | 23611368620    | P1007, P2005, P2007        |
| M 10            | 23611310020    | P1007, P2005, P2007        |
|                 | 23691310019    | B2007                      |
| UNC 10-24       | 23611369620    | P1007, P2005, P2007        |
| UNF 10-32       | 23611369720    | P1007, P2005, P2007        |
| M 12            | 23615312020    | P1007, P2005, P2007        |

All technical data refer to the measure mm





Head diameter  
Overall length  
Thread size



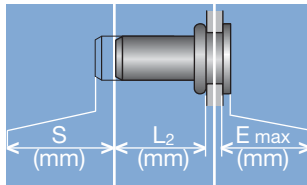
**Grip range**

Defines the range of total thickness of the customers part (even if it consists of more than one layer)



**Hole geometry**

If round → diameter  
If hexagonal → width across flats



**Head projection after setting**

Variable according to the application (setting load, material substrate, etc.)

**Blind side projection after installation**

Defines the clearance needed on the blind side (cannot be used for quality control)

**Setting stroke**

Difference of total length before and after installation

**RIVKLE® Nut**



**RIVKLE® Stud**



- RIVKLE®
- Mandrel\*
- Customers part
- Anvil\*
- Counter nut
- Setting tool

\*in accordance to chosen RIVKLE®\*

All technical data refer to the measure mm

