

# RIVQUICK® Sealed type rivets

## Dome head

Note: aluminium body and steel mandrel

Technical information can be found on the last page.



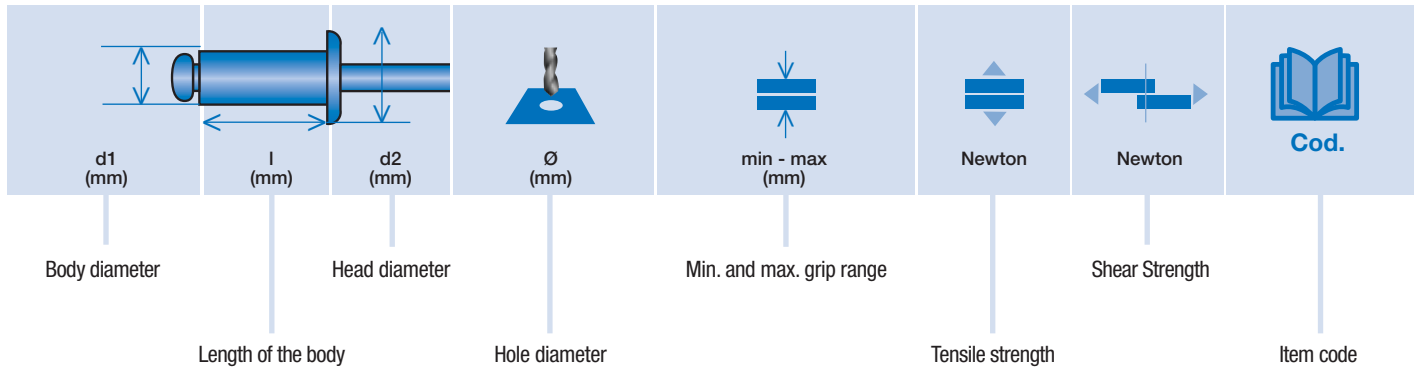
| Diameter (d) | Article number | d <sub>1</sub><br>nominal size | d <sub>2</sub><br>nominal size | Drilling diameter d<br>nominal size | e    |      |
|--------------|----------------|--------------------------------|--------------------------------|-------------------------------------|------|------|
|              |                |                                |                                |                                     | min. | max. |
| 3.2          | 22041132080    | 3.2                            | 6.7                            | 3.3                                 | 2.0  | 3.5  |
|              | 22141132095    |                                | 6.5                            | 3.3 - 3.4                           | 3.0  | 5.5  |
|              | 22141132110    |                                | 6.5                            | 3.3 - 3.4                           | 4.5  | 6.0  |
|              | 22141132115    |                                | 6.5                            | 3.3 - 3.4                           | 6.0  | 7.5  |
|              | 22141132130    |                                | 6.5                            | 3.3 - 3.4                           | 7.0  | 9.0  |
| 4            | 22041140095    | 4                              | 8.4                            | 4.1                                 | 3.5  | 5.0  |
|              | 22141140080    |                                | 8                              | 4.1 - 4.2                           | 1.0  | 3.0  |
|              | 22141140115    |                                | 8                              | 4.1 - 4.2                           | 5.0  | 6.5  |
|              | 22141140130    |                                | 8                              | 4.1 - 4.2                           | 6.5  | 8.5  |
|              | 22141140145    |                                | 8                              | 4.1 - 4.2                           | 8.0  | 10.5 |
| 4.8          | 22041148095    | 4.8                            | 10.1                           | 4.9                                 | 3.0  | 5.0  |
|              | 22041148130    |                                | 10.1                           | 4.9                                 | 6.5  | 8.0  |
|              | 22141148110    |                                | 9.5                            | 4.9 - 5.0                           | 5.0  | 7.0  |
|              | 22141148155    |                                | 9.5                            | 4.9 - 5.0                           | 8.5  | 11.0 |
|              | 22141148180    |                                | 9.5                            | 4.9 - 5.0                           | 10.5 | 13.0 |
|              | 22141148220    |                                | 9.5                            | 4.9 - 5.0                           | 13.0 | 16.0 |

| Diameter (d) | Length (l)<br>nominal size | Head thickness | Shear force (N) | Tensile force (N) |
|--------------|----------------------------|----------------|-----------------|-------------------|
| 3.2          | 8.0                        | 1.3            | 1100            | 1250              |
|              | 9.5                        |                | 900             | 1150              |
|              | 10.7                       |                | 900             | 1150              |
|              | 11.5                       |                | 900             | 1150              |
|              | 12.7                       |                | 900             | 1150              |
| 4            | 9.5                        | 1.7            | 1600            | 2200              |
|              | 8.0                        |                | 1500            | 2200              |
|              | 11.5                       |                | 1500            | 2200              |
|              | 13.0                       |                | 1500            | 2200              |
|              | 14.5                       |                | 1500            | 2200              |
| 4.8          | 9.5                        | 2.0            | 2230            | 3100              |
|              | 13.0                       |                | 2230            | 3100              |
|              | 11.0                       |                | 2200            | 2750              |
|              | 15.5                       |                | 2200            | 2750              |
|              | 18.0                       |                | 2200            | 2750              |
|              | 22.0                       |                | 2200            | 2750              |

All technical data refer to the measure mm



### Symbol list



All technical data refer to the measure mm

